



Thermo Scientific Forma® Direct Heat CO₂ Incubators

Reliable performance and
superior value



Thermo Scientific Forma Direct Heat CO₂ Incubators – High performance and low maintenance

Thermo Scientific Forma Direct Heat CO₂ Incubators combine high capacity and dependable performance in an easy to use design, for researchers who prefer the convenience of direct heat temperature control technology.

- **High capacity chamber for maximum culturing space** – We provide a 6.5 cu. ft. (184.1 liters) interior volume and include heavy-duty stainless steel shelves to support a full product load.
- **Adaptable to your needs** – The ideal solution for basic cell culture incubation, the flexible Direct Heat Incubator can be configured with your choice of either TC (thermal conductivity) or IR (infrared) CO₂ gas sensors, and a variety of useful process and contamination control options, to meet your specific requirements.
- **Easy configuration and use** – Quality construction, proven reliability and convenience, our direct heat CO₂ incubators are designed for simple operation and fast and easy cleaning.

Thermo Scientific Forma Direct Heat Incubators are readily stackable to preserve floor space (hardware included).



Precise direct heat temperature control

Lighter in weight and more mobile than traditional water jacketed designs, our proven direct heat technology provides the excellent temperature uniformity and recovery characteristics you depend on. With high performance heating elements and advanced insulation surrounding the culture chamber, accurate temperature control is assured.

Designed for easy cleaning

- Polished stainless steel interior with coved corners is easy to clean.
- Sturdy stainless steel shelves and supports are designed to support a full product load, and can be readily removed without tools for easy cleaning or adjustment.
- Microbiological filters are provided on gas inlet and sample ports and are readily accessible for simplified routine replacement.

- Inner door gasket is removable and cleanable, and adjusts continually to ensure a tight seal.

Contamination Control Options

100% HEPA filtered air

An optional, patented, in-chamber HEPA Filter Airflow System continuously filters the entire chamber volume of air every 60 seconds to prevent surface contamination and product loss.

The HEPA filtration system removes airborne contaminants which may enter the incubator upon routine door openings, and are the primary source of contamination in most cell culture lab settings.

HEPA²⁰ VOC filtration

An optional built-in VOC filtration system is available to compliment the HEPA system, by removing volatile organic vapors which could cause risk to sensitive cultures. Its molecular sieve technology captures potentially toxic chemicals commonly found in products such as lab solvents, cleaning agents and plastics, which may find their way into the incubator.

Solid Copper Components

Known for its ability to effectively prevent bacterial and fungal growth on contact, an available solid copper interior component kit may be incorporated to provide passive surface contamination protection.

¹ Copper is solid, not plated. Available components include perforated shelves, interior ductwork, and humidity pan. Refer to the Accessories and Specifications sections for details.

² U.S. Patents 5,792,427 and 6,117,687



◀ Sturdy stainless steel shelves and supports can be removed without tools for easy cleaning or adjustment

Thermo Scientific Enviro-Scan® Microprocessor Message Center

Easy configuration and use

Slide-out front drawer provides convenient access to electronic components for maintenance.

- Standard remote alarm contacts (NO, NC, COM) and optional RS-485, 0-1V, 0-5V, and 4-20 milliamp data outputs permit connection to an alarm/monitoring system to meet internal and regulatory requirements.
- Flexible, intuitive controls ensuring ease of use.

Setpoint – Set temp, overtemp, CO₂

Run – Class 100 timing reminder appears after door is closed for five minutes, message changes to describe alarm conditions

Audible/Visual Alarm

Alarm Silence

Optional Built-In Gas Guard System

Mode Select

Scroll for Program Parameters

Calibration – Calibrate temp, CO₂, RH (optional)

System Configuration – Configure audible on/off, access code, HEPA filter change reminder, remote alarm contacts, tracking low temp and high and low CO₂ alarms, and the following options: automatic tank selector, RS-485 interface, and display temp/RH (selectable)

Heater On Indicator

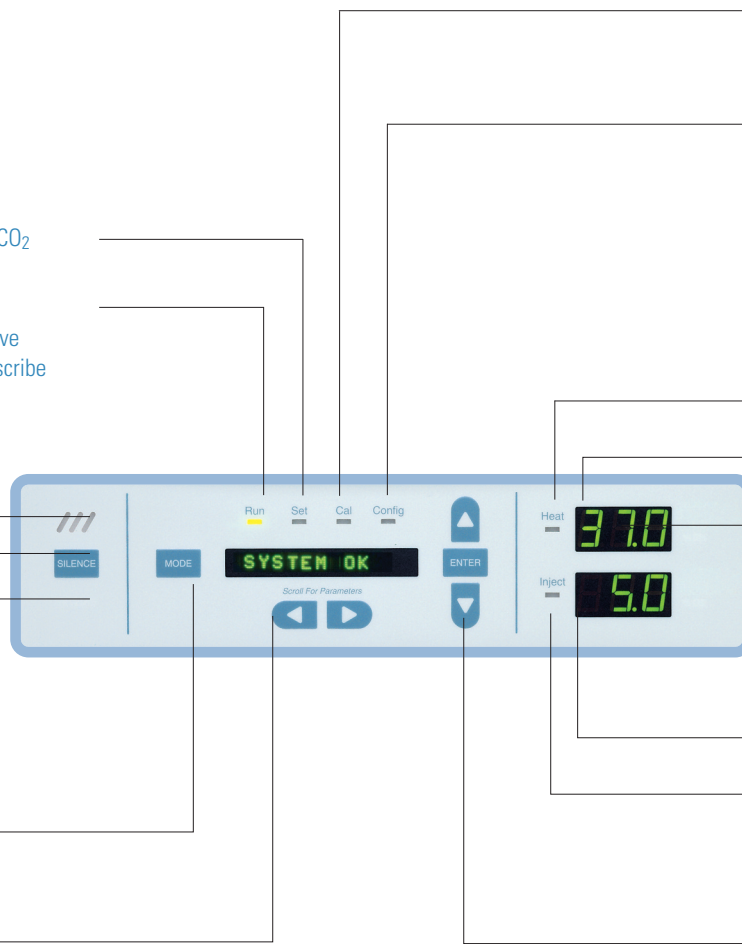
Temperature Display

RH Display

CO₂ Display

CO₂ Inject Indicator

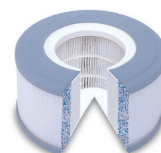
Programming Buttons



Thermo Scientific Direct Heat CO₂ Incubators



Description	Cat. No.
RH Display	
Humidity (RH) Display ¹ , readable in 1% increments, includes low RH programmable alarm (alerts you of the need to add water to humidity pan), factory installed	190643
Chamber and Shelf Components	
Independent Inner Glass Door Kit (eight doors with latches), mounts inside heated inner glass door, is removable and can be autoclaved	190650
<i>Solid Copper Components</i>	
Copper Shelf Kit	190879
Copper Humidity Pan	237020
Copper Ductwork ² ; includes shelf supports, top duct, shelf channels, four shelves, and pan; factory installed	190870
<i>Stainless Steel Components</i>	
Stainless Steel Shelf Kit	190884
Stainless Steel Humidity Pan	237016
Stainless Steel Ductwork; includes side ducts and shelf channels	190670
Filtration² and Decontamination Kits	
HEPA Filter Airflow System; factory installed	190858
Replacement HEPA filter	760175
HEPA Value Pack (four filters)	760209
HEPA Filter Replacement Kit; includes HEPA; in-line, and access port filters	1900067
HEPA ² VOC Filter Replacement Kit; includes HEPA ² in-line and access port filters	1900094
HEPA ² VOC Filtration System Kit; converts HEPA Filter Airflow System to HEPA ² Filtration System; includes HEPA ² filter and two plugs	760199
Decontamination Kit for HEPA filtered units	190868
Decontamination Kit for standard units	190869
CO₂ Accessories	
CO ₂ Fyrite [®] Analyzer Kit, 0-20%	155021
Built-in CO ₂ Gas Guard to monitor CO ₂ supply, automatically switches from one cylinder to the other when the supply is exhausted, factory installed	190640
Two-Stage CO ₂ Gas Regulator with barbed connection and shut-off valve	965010
Wall Clamp for a CO ₂ Bottle; includes cylinder holder with web strap	950316
Roller Dolly	
Roller Dolly (heavy-duty, powder coated steel base) with dual-wheel, swivel locking casters and leveling feet; supports one or two (stacked) incubators; raises unit 3.0" (7.6cm) off the floor	1900063
Monitoring and Alarm Systems	
Monitor/Alarm System, interfaces with as many as 24 products (channels) to monitor and display equipment conditions up to 2,000 ft. away	1535
Sensaphone[®] Telephone Dialing Systems, interface with standard touch-tone phone system	
For up to four input channels	400047
For up to eight input channels	400134
Data Outputs¹ (select one)	
RS-485 interface	190523
4-20 milliamp	190512
0-5V analog	190543
0-1V analog	190544
Miscellaneous Accessories	
Sealed Modular Incubator Chamber, purge with any gas mixture to create a "mini-incubator" inside your incubator for unusual gas and temperature controlled experiments, dimensions: 12.0" (30.5cm) circular chamber, 4.7" (11.9cm) high	190043
IQ/OQ, MS Windows [®] - compatible document disk for process customization and detailed checklists to qualify setup and operation	6000310



HEPA Air-Filter (VOC)



Two-Stage CO₂ Gas Regulator



Roller Dolly



Sealed Modular Incubator Chamber



Independent inner glass door kit

Accessories are customer installed unless indicated otherwise.

¹ Factory installed

² HEPA and HEPA2 filters are rated a minimum 99.97% efficient at 0.3 microns. Filters are easily replaced without tools.

SPECIFICATIONS AND ORDERING INFORMATION



Thermo Scientific Direct Heat CO₂ Incubators

Specifications

Temperature

Control	±0.1°C	Uniformity	±0.3°C @ 37°C (98.6F)
Range	5°C above ambient to 50°C (122F)	Tracking Alarm	User-programmable low

Overtemperature

Sensor	Precision thermistor	Setability	0.1°C
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Temperature Safety

Sensor	Independent thermostat	Controller	Independent analog electronic
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CO₂ (choice of T/C or IR sensor)

Control	Better than ±0.1%	Range	0-20%
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Inlet Pressure	15 PSIG (1.0 bar)	Readability and Setability	0.1%
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Tracking Alarm	User-programmable high/low		
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Humidity (opt. display available)

RH	Ambient to 95% @ 37°C (98.6F)	Humidity Pan	3.2 qt. (3.0 liters) standard
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Perforated, Stainless Steel or Solid Copper shelves

Dimensions	18.5" x 18.5" (47.0cm x 47.0cm)	Surface Area, Max. per Chamber	2.4 sq. ft. (0.2 sq. m) per shelf, 40.8 sq. ft. (3.8 sq. m) max.
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No. standard	4	No. maximum	17
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Construction

Interior Volume	6.5 cu. ft. (184.1 liters)	Interior	Type 304, shiny, stainless steel or solid copper
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Exterior	18 gauge, cold-rolled steel		
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Outer Door Gasket	Four-sided, molded, magnetic vinyl	Inner Door Gasket	Feather-edged, silicone
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Electrical

Models 310/320/350/360	115V, 50/60 Hz, 2.4 FLA (Operating range 90-125V) NEMA 5-15P Plug		
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Models 311/321/351	230V, 50/60 Hz, 2.0 FLA (Operating range 180-250V) CEE 7/7 Plug		
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Model 361	230V, 50/60 Hz, 1.5 FLA (Operating range 180-250V) CEE 7/7 Plug		
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Circuit Breaker, Power Switch	6 Amps, 2 Pole		
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Convenience Receptacle	75 Watts max. (matches cabinet voltage)		
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Alarm Contacts	Deviation of temp, CO ₂ , RH; power failure; customer connections through jack on back of unit		
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Access Port, CO ₂ Inlet	1.3" (3.3cm) with removable silicone plug, 1/4" barbed hose		
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Unit Heat Load	341 BTUH (100 Watts), 85 kcal per hour		
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Dimensions

Exterior	26.1"W x 38.5"H x 24.7"D	Interior	21.3"W x 26.8"H x 20.0"D
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	(66.3cm x 97.8cm x 62.7cm)		(54.1cm x 68.1cm x 50.8cm)
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Weight

Net	210 lbs. (95.3 kg)	Shipping (Motor)	270 lbs. (122.5 kg)
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Ordering Information

Model	Chamber	CO ₂	Voltage
310 (311)	Stainless Steel	T/C	115 (230)
320 (321)	Stainless Steel	IR	115 (230)
350 (351)	Copper	T/C	115 (230)
360 (361)	Copper	IR	115 (230)

All units are UL listed to United States and Canadian requirements and bear the CE Mark.





WolfLabs

Pricing on any accessories shown can be found by keying the part number into the search box on our website.

The specifications listed in this brochure are subject to change by the manufacturer and therefore cannot be guaranteed to be correct. If there are aspects of the specification that must be guaranteed, please provide these to our sales team so that details can be confirmed.

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Please contact us if this literature doesn't answer all your questions.